

Výrobný program spoločnosti DRUMET - oceľové laná

| | Konštrukcia | Duša | Výrobný rozsah [mm] | Výrobný program v zmysle noriem | | | | Zodpovedajúca STN / ČSN * | |
|---|----------------------|-----------------------------|---------------------|---------------------------------|------------------------------------|----------|----------|---------------------------|---------|
| | | | | Európska norma | Poľská / podniková norma | DIN | ISO | | |
| 1-pramenné laná | 1x7 | | 1,0 ÷ 6,0 | | WTL-98 | DIN 3052 | | 02 4310 | |
| | 1x19 | | 1,5 ÷ 8,0 | | WTL-98 | DIN 3053 | | 02 4311 | |
| | 1x37 | | 3,0 ÷ 8,0 | | WTL-98 | DIN 3054 | | 02 4313 | |
| 6-pramenné laná vinuté klasickým spôsobom (M) | 6x19 | FC | 3,0 ÷ 24,0 | EN 12385 | WTL-98 | DIN 3060 | | 02 4322 | |
| | | WSC 1+6 | 3,0 ÷ 24,0 | | | | | 02 4323 | |
| IWRC 7x7 | | 5,0 ÷ 24,0 | | | | | | | |
| 6-pramenné laná vinuté klasickým spôsobom (M) | 6x37 | FC | 5,0 ÷ 36,0 | EN 12385 | WTL-98 | DIN 3066 | | 02 4324 | |
| | | WSC 1+6 | 5,0 ÷ 32,0 | | | | | | |
| | | IWRC 7x7 | 5,0 ÷ 36,0 | | | | | | |
| 6- a 8-pramenné laná vinuté súbežným spôsobom | 6x7 | FC | 1,8 ÷ 18,0 | EN 12385 | PN-ISO 2408 | DIN 3055 | ISO 2408 | 02 4320 | |
| | | WSC 1+6 | 1,8 ÷ 18,0 | | | | | | 02 4321 |
| | | IWRC 7x7 | 5,0 ÷ 18,0 | | | | | | |
| | 6x19Seale | FC | 5,0 ÷ 24,0 | EN 12385 | PN-ISO 2408 | DIN 3058 | ISO 2408 | 02 4340 | |
| | | IWRC 7x7 | | | | | | | 02 4341 |
| | 6x19Filler | FC | 10,0 ÷ 28,0 | EN 12385 | PN-ISO 2408 | DIN 3057 | ISO 2408 | | |
| | 6x19Warrington+FC | FC | 6,0 ÷ 24,0 | EN 12385 | PN-ISO 2408 | DIN 3059 | ISO 2408 | 02 4352 | |
| | 6x26Warrington-Seale | FC | 8,0 ÷ 26,0 | EN 12385 | PN-ISO 2408 | | ISO 2408 | | |
| | 6x31Warrington-Seale | FC | 8,0 ÷ 28,0 | EN 12385 | PN-ISO 2408 | | ISO 2408 | | |
| | 6x36Warrington-Seale | FC | 8,0 ÷ 32,0 | EN 12385 | PN-ISO 2408 | DIN 3064 | ISO 2408 | | |
| | DRUSTAR® | FC | 8,0 ÷ 32,0 | | WTL-03 | | | | |
| | 8x19Seale | FC | 6,0 ÷ 28,0 | EN 12385 | PN-ISO 2408 | DIN 3062 | ISO 2408 | | |
| | 8x19Filler | FC | 12,0 ÷ 30,0 | EN 12385 | PN-ISO 2408 | DIN 3061 | ISO 2408 | | |
| | 8x19Warrington | FC | 8,0 ÷ 26,0 | EN 12385 | PN-ISO 2408 | DIN 3063 | ISO 2408 | | |
| | 8x26Warrington-Seale | FC | 10,0 ÷ 28,0 | EN 12385 | PN-ISO 2408 | | ISO 2408 | | |
| 8x31Warrington-Seale | FC | 10,0 ÷ 34,0 | EN 12385 | PN-ISO 2408 | | ISO 2408 | | | |
| 8x36Warrington-Seale | FC | 10,0 ÷ 36,0 | EN 12385 | PN-ISO 2408 | DIN 3067 | ISO 2408 | | | |
| Laná na výťahy poháňané trakčnými kotúčmi | 6x19Seale | FC | 6,0 ÷ 20,0 | EN 12385 | PN-ISO 4344 / WTL-99 | DIN 3058 | ISO 4344 | 02 4340 | |
| | 6x19Filler | FC | 12,0 ÷ 22,0 | EN 12385 | PN-ISO 4344 / WTL-99 | DIN 3057 | ISO 4344 | | |
| | 8x19Seale - DRULIFT® | FC | 6,0 ÷ 22,0 | EN 12385 | PN-ISO 4344 / WTL-99 | | ISO 4344 | | |
| | 8x19Filler | FC | 12,0 ÷ 20,0 | EN 12385 | PN-ISO 4344 / WTL-99 | DIN 3061 | ISO 4344 | | |
| Laná pre ropný priemysel | 8x31Warrington-Seale | FC oc. lano WS6x31+Ao | 22,0 ÷ 34,0 | | PN-91/M-80263 PN-91/M-80262 | | | | |

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|--------------------------------------|--|------------------------------|---------------------|---------------------------------|--------------------------|----------|----------|---------------------------|
| | | | | Európska norma | Poľská / podniková norma | DIN | ISO | |
| Lodné laná | 6x12+7FC | FC | 10,0 ÷ 24,0 | EN 12385 | WTL-98 | | | |
| | 6x24+7FC | FC | 10,0 ÷ 30,0 | EN 12385 | PN-ISO 2408 | | ISO 2408 | |
| | 6x24Seale+7FC | FC | 8,0 ÷ 24,0 | EN 12385 | PN-ISO 2408 | DIN 3068 | ISO 2408 | |
| | Kombinované oceľovo - polypropylénové laná | FC oc. lano At(6x7)+Ap | 12,0 ÷ 32,0 | | WT 21/93 WT 39/92 | | | |
| Laná pre letecký priemysel | 7x7 | | 1,8 ÷ 2,5 | | PN-91/M-80235 | | | 02 4321 |
| | 7x19 | | 3,2 ÷ 9,5 | | PN-91/M-80235 | | | 02 4323 |
| Bowdenové laná | W1x12 | | 1,3 ÷ 2,5 | | | | | |
| | W1x19 | | 2,7 ÷ 3,6 | | PN-73/M-80239 | | | |
| | W1x37 | | 5,0 | | | | | |
| Nekrúťivé laná | Herkules 6x17+17x7 | FC | 12,5 ÷ 20,0 | | | | | 02 4371 |
| | 17x7/18x7 | FC WSC 1+6 | 4,0 ÷ 28,0 | EN 12385 | PN-ISO 2408 | DIN 3069 | ISO 2408 | 02 4370 |
| | 24(W) | FC WSC 1+6 | 8,0 ÷ 28,0 | | WTL-01 / WTL-03 | | | |
| | 35(W)x7 | FC WSC 1+6 | 14,0 ÷ 38,0 | EN 12385 | | | | |
| | 34(M)x7/36(M)x7 | FC WSC 1+6 | 10,0 ÷ 38,0 | EN 12385 | PN-ISO 2408 | DIN 3071 | ISO 2408 | 02 4372 |
| Nekrúťivé laná s tvárnenými prameňmi | DRUCRANE® K19/K16 ¹ | WSC 1+6 | 14,0 ÷ 32,0 | | WTL-03 | | | |
| | DRUCRANE® 19/K16 ² | WSC 1+6 | 14,0 ÷ 35,0 | | WTL-01 / WTL-03 | | | |

¹⁾ Všetky pramene lana sú tvárnené. ²⁾ Tvárnené sú len pramene povrchovej vrstvy lana.

* informácia o zodpovedajúcej norme STN, resp. ČSN má len informatívny charakter. Spoločnosť DRUMET laná podľa týchto noriem nevyrába, s výnimkou nekrúťivého lana typu Herkules 6x17 + 17x7, podľa STN/ČSN 02 4371.

Vysvetlivky:

FC - textilná duša konopná (sisalová) alebo polypropylénová;

WSC - oceľová duša rovnakej konštrukcie ako prameň lana;

IWRC - oceľová duša konštrukcie samostatného lana (7x7).